

Non-Contact Temperature Measurement

DIGITAL – INFRARED – FIBER OPTIC – PYROMETER

Temperature range 600 to 2000°C (1112 – 3632°F)

Temperature control during production process

compact unit – with light beam aiming device

- fiber optic
- RS 232 interface
- limit output

Series KTRD 4485-1



figure approx. M 1:1

MAURER – Infrared – pyrometer can also assist you to monitor your heating processes, ensuring a uniform standard of quality for your products.

leaflet KTRD 4485-1

<http://www.maurer-ir.de>

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Digital Infrared- Fiber Optic-Pyrometer Series KTRD 4485-1

60 years experiences and digital technology makes it possible!

A pyrometer – as small as a cigarette-box – but powerful like a big one.

- fiber optic
- light beam aiming device with a green LED for target marking
- emissivity adjustable at the unit
- analog- and digital output
- 1 adjustable limit output (open collector)
- software IR-LOG

Through the serial interface additional parameter functions are possible:

analog output: 0 – 20 / 4 – 20 mA switchable

zoom range within measuring range

emissivity: 100,00 – 10,00 %

average: arithmetical or sliding

maximum value storage: storage modes and erase functions par ex. automatically with the next measuring object

Examples of applications:

steel, iron, non-ferrous metal, wires, ceramics, glass feeder, glass tub, glass arching, hardening, rolling, induction heating, brazing, forging, welding, transforming, vacuum furnace

Temperature measuring range

- linear –

Technical datas:

No.	temperature range short:
1	600 - 1200°C (1112 - 2192°F)
2	650 - 1300°C (1202 - 2372°F)
3	700 - 1400°C (1292 - 2552°F)
4	750 - 1500°C (1382 - 2732°F)
5	800 - 1700°C (1472 - 3092°F)
6	900 - 2000°C (1652 - 3632°F)

No.	temperature range long:
7	600 - 1600°C (1112 - 2912°F)
8	700 - 2000°C (1292 - 3632°F)

special measuring ranges
on request

Spectral response	0,85 – 1,1 µm
Response time	10 ms
Accuracy	0,5 % ± 1°C
Reproducibility	1 ‰
Emissivity	100 - 10 %
Operating temperature	0 - 60°C (32 – 140°F)
Storage temperature	- 10°C - + 70°C (14 – 158°F)
Temperature-sensitivity	0,01 % / °C
Humidity tolerance	35 - 85 % RF
Analog output temp.linear	0 – 20 mA or 4 – 20 mA
1 Limit output (open coll.)	24 V 100 mA
Digital output	RS 232 ± 50 V isolated
Operating voltage	DC 24 V ± 10 %
Supply current	< 100 mA
Unit connection	8-pole plug connector
Dimensions H / W / D	65 x 30 x 80 mm (2,56 x 1,18 x 3,15 inch)
Weight	0,15 kg (0,33 lbs)
Protection class	IP 65

Fiber optic: Type GM-L, length 500 mm in metal hose
ambient temperature max. 150°C, bend radius min. 100 mm

	fiber optic	Type GM-L	500 mm	∅ 0,6 mm fiber	temperature range no.
	fiber optic	Type GM-L	500 mm	∅ 0,4 mm fiber	temperature range no. 1 – 4 + 7 + 8
	fiber optic	Type GM-L	500 mm	∅ 0,2 mm fiber	temperature range no. 5 + 6

(other length and fiber on request)

Objectives: For accomodation to the measuring application are several objectives and optic systems available.
(see datasheet)

electrical assembly

- main supply unit 230 VAC 24 VDC
- electronic process unit AE1010
- electronic process unit AE1012
- controlling output continuous 10-0 V

mechanical assembly

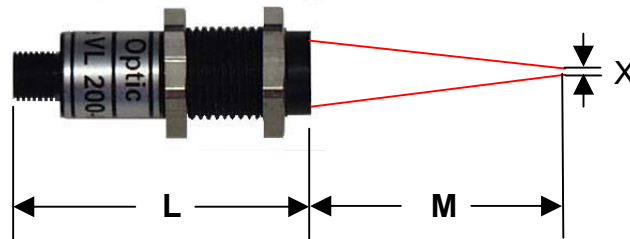
- execution in cooling case
- blowing devices
- mirror 90°
- mounting parts

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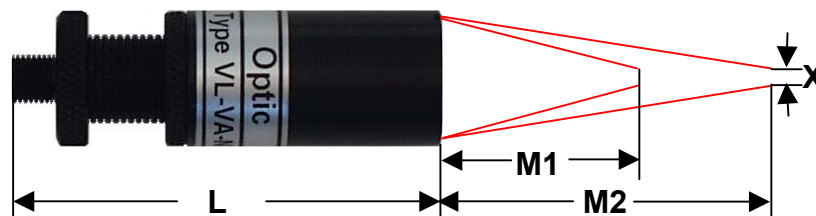
objective for fiber optic pyrometer

**fix-focus
M12x1**



optic type	M / mm	L / mm	target size X Ø / mm	
VL 50-M12	50	38	fiber 0,2mm	0,7mm
			fiber 0,4mm	1,4mm
			fiber 0,6mm	2,0mm
VL 100-M12	100	40	fiber 0,2mm	1,0mm
			fiber 0,4mm	2,0mm
			fiber 0,6mm	3,0mm
VL 150-M12	150	38	fiber 0,2mm	1,4mm
			fiber 0,4mm	2,7mm
			fiber 0,6mm	4,0mm
VL 200-M12	200	38	fiber 0,2mm	2,0mm
			fiber 0,4mm	4,0mm
			fiber 0,6mm	6,0mm

**vario-focus
Ø 18mm**



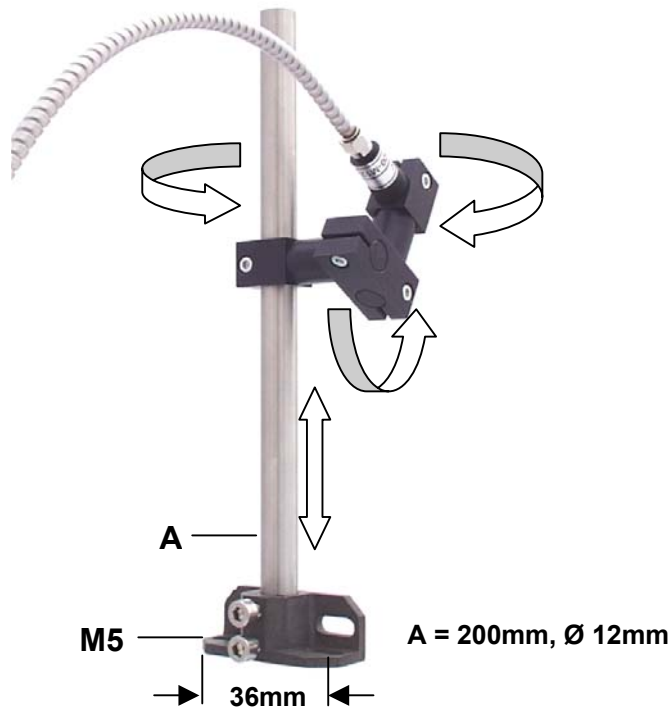
target size X: $\frac{\text{focusing distance M mm}}{\text{distance ratio D}}$ par ex. $\frac{M = 150\text{mm}}{D = 75} = 2,00 \text{ mm } \varnothing$

optic type	M1 / mm	M2 / mm	L / mm	distance ratio D	
VL-VA-N	65	160	46 - 56	fiber 0,2mm	138
				fiber 0,4mm	69
				fiber 0,6mm	46
VL-VA-T	100	5000	46 - 56	fiber 0,2mm	150
				fiber 0,4mm	75
				fiber 0,6mm	50

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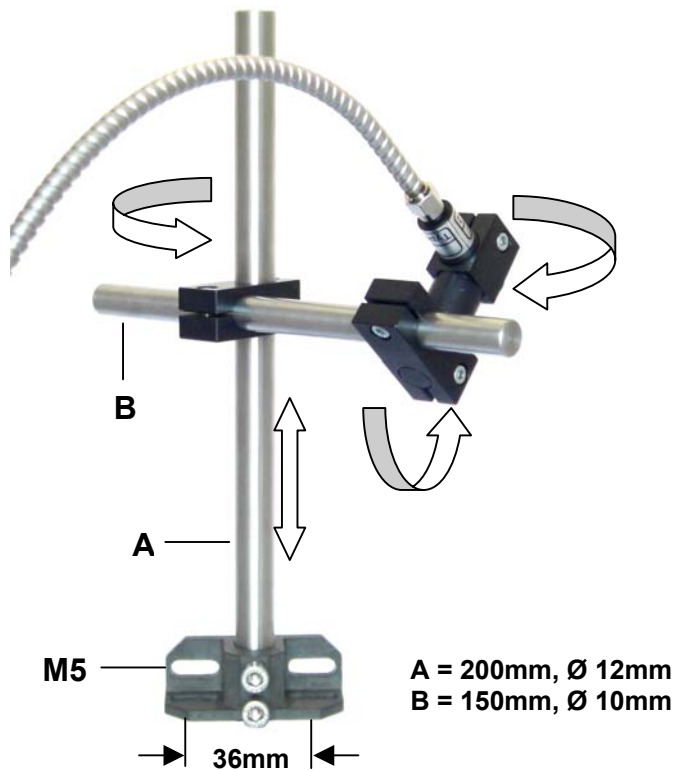


mounting stud standard for KTRD 4400-series objective M12



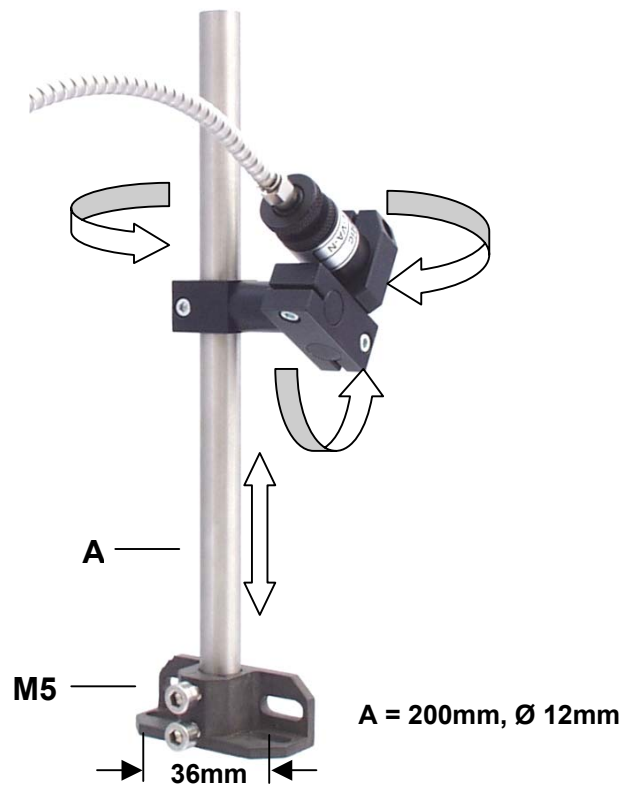
Art.Nr. 118-2004

mounting stud universal for KTRD 4400-series objective M12



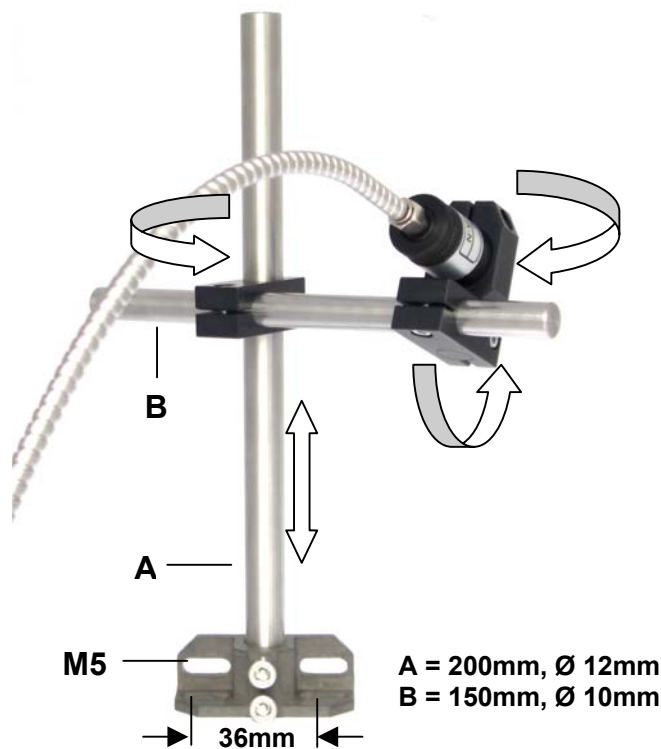
Art.Nr. 118-2006

mounting stud standard for KTRD 4400-series objective Ø 18mm



Art Nr. 118-2003

mounting stud universal for KTRD 4400-series objective Ø 18mm



Art Nr. 118-2005

